Threads Per Inch Table

Bolt Size	Threads Per Inch (TPI)	
	Coarse Thread UNC	Fine Thread UNF
#2	56	-
#3	48	-
#4	40	-
#5	40	-
#6	32	-
#8	32	-
#10	24	32
#12	24	-
1/4	20	28
5/16	18	24
3/8	16	24
7/16	14	20
1/2	13	20
9/16	12	18
5/8	11	18
3/4	10	16
7/8	9	14
1	8	12*
1-1/8	7	12
1-1/4	7	12
1-1/2	6	12

* 12tpi is the UNF standard however 14tpi is far more common in actual use.